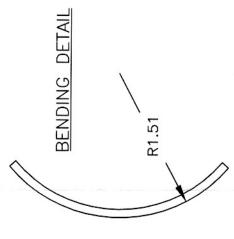
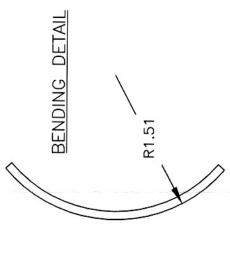
1.183 (TYP)

5.91 (REF)

3.543 -





0.933 (TYP)		—————————————————————————————————————	0.933 (TYP) 1.183 (TYP) (TYP)	DRILL #30 — ø0.128 (REF) (TYP 32 PLACES)
——————————————————————————————————————			O O O O (TYP)	R0.25 — (TYP)
0.500 (TYP) 0.886 (TYP)	2.37 (REF)		0.500 (TYP)	#0.500 (TYP 3 PLACES)  FLAT PATTERN

MATERIAL: 6061—T6 SHEET (QQ—A—250/11) 0.091" THICK FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 BREAK ALL SHARP EDGES 0.010 TO 0.020 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

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REV. A

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NEW ISSUE

SCALE

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SHEET 1 OF 1